

## Overview

This standard is for those who dry and finish textile items following the wet cleaning process. You will be responsible for inspecting finished items to check these meet organisational quality standards and rectifying any issues with the items.

This standard is for wet cleaning operatives.

## Performance criteria

### *You must be able to:*

- P1 select the correct drying or finishing equipment to be used for the textile item
- P2 check that the drying or finishing equipment is safe and ready to use
- P3 check that textile items are suitable for drying or finishing and redirect if unsuitable
- P4 adjust the machinery to suit the item you are to process
- P5 process the textile item using the drying or finishing equipment
- P6 correct distortions or stretching and restore shape to items during finishing
- P7 ensure finishing of sensitive fibres and textiles is in line with care labels
- P8 inspect the textile item following finishing to ensure it meets the organisation's finishing requirements
- P9 identify textile items that do not meet organisational finishing requirements and deal with these
- P10 identify any problems that may arise during the finishing process and report these

## Knowledge and understanding

### *You need to know and understand:*

- K1 advantages and disadvantages of different types of drying and/or finishing equipment
- K2 what the specific hazards are with drying and/or finishing textile items
- K3 the correct steam pressures, vacuum services and lighting requirements
- K4 how to use the finishing equipment/pressbuck clothing requirements and ancillary tools
- K5 the iron temperature adjustments and ironing/steaming techniques relative to different fabrics
- K6 how to interpret care labels
- K7 how the tumble drying process works
- K8 specific hazards of the tumble drying process
- K9 the value of vacuum in finishing
- K10 how to check and adjust the press locking pressure
- K11 how different fibres, fabrics and item construction can affect the drying or finishing process
- K12 how to care for buttons, trim, accessories and fastenings
- K13 how to apply additional finishes where appropriate
- K14 statutory responsibilities under health, safety and environmental legislation and regulations

Dry and finish textile items following wet-cleaning

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**Suite** Textile Care Services

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