# Collect fabric off-cuts and raw material waste for reuse or recycling



#### **Overview**

This standard is relevant for those who capture materials generated during day-to-day apparel, footwear, leather goods and textile production, so that it can be utilised in alternative products, reprocessed for reuse, or recycled. These products include:

- 1 raw material wastage, such as virgin fibre, unfinished fabric/material
- 2 excess production waste, such as fabric off-cuts, unused yarns and threads
- 3 general recycling waste such as cardboard (boxes, tubes, cones etc.), plastics (cones, containers, wrapping, bags) wood (pallets), glass (bottles) and metals (cans, containers)

The candidate must demonstrate ability to differentiate and sort by material type, once sorted ensure they are stored appropriately for collection or delivery to third party.

### This job may involve:

- 1 determining what material can be reused in its current form
- 2 determining which materials can be re-processed, feeding directly back into the production process
- 3 determining what can only be recycled
- 4 understanding the destination of the collected materials, as for certain material types, cross contamination of material types affects the integrity of the reprocessed/recycled output
- 5 knowing how to store and stockpile captured materials to be reused, reprocessed or recycled

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Performance criteria	Collect materials for reuse		
You must be able to:	P1 P2	identify materials suitable for reuse where materials are undamaged, the material may be reusable in alternative products	
	Colle	ect materials for reprocessing	
You must be able to:	P3 P4	identify materials suitable for reprocessing where materials are still in their virgin form, where possible collect and feed back into the production process	
	Colle	Collect, sort and store recyclables	
You must be able to:	P5 P6	identify fabrics and materials suitable for recycling separate out any materials that are not suitable for recycling and dispose of accordingly	
	P7	ensure that all recyclable waste generated is stored in a safe manner, cleared away from walk ways and machinery to avoid it becoming a hazard	
	P8	maintaining a tidy and safe work environment by storing waste materials appropriately will avoid cross contamination of material types, also potential damage from liquids, dirt present at the production stage	
	P9	ensure that material types are sorted as specified by any third party processing the material	
	P10	collect all waste materials from where they are temporarily stored throughout the processing plant for shipment to third party for processing	
	Use	and communicate data and information	
You must be able to:	P11	report, to an appropriate person, unsafe plant, equipment, issues that may compromise security, and hazardous situations	
	P12	give health and safety information to others in accordance with approved procedures and practices	
	Reso	olve problems that could affect the safe working environment	
You must be able to:	P13	ensure that safe and correct procedures for removal are used as most waste materials accumulate around machinery	
		identify and deal with hazardous materials and items appropriately take appropriate action within your area of responsibility where incidents could affect the safe working environment	
		resolve day-to-day problems within your area of responsibility refer matters outside your responsibility to an appropriate person	

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## Knowledge and understanding

### The basic concepts of material recycling

You need to know and understand:

- K1 where possible reduce waste, recycle when possible
- K2 remember that waste can be a valuable commodity
- K3 how to identify different types of recyclable materials
- K4 the special collection schemes which are available
- K5 the different types of containers and the handling techniques required
- K6 the reasons why you can or cannot collect certain materials
- K7 correct lifting and handling techniques
- K8 why it is important to work to approved procedures and practices
- K9 route plans, work schedules and the importance of carrying them out correctly
- K10 how to look after the customer

#### General

You need to know and understand:

- K11 the main responsibilities of the employer and employee under the 'Health and Safety at Work Act 1974'
- K12 the safe procedures for handling hazardous materials
- K13 the range and use of personal protective equipment
- K14 organisational accident and incident recording and reporting procedures

## Collect fabric off-cuts and raw material waste for reuse or recycling

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