### Contribute to continuous improvement in food operations



#### **Overview**

This standard covers the skills and knowledge needed to contribute to continuous improvement (CI) processes and supporting CI culture in the workplace to increase the effectiveness and productivity of food operations. This is important in the strategic and holistic approach to the achievement of excellence and the success of manufacture, processing and supply across the food supply chain. Contribution is typically provided through working in a team, although this does not exclude individual contributions from outside of close working teams.

It includes applying problem solving techniques; communicating and presenting ideas, handling questions and clarifying potential problems. You will need to identify improvement opportunities, address feedback and contribute to the measurement and evaluation of improvements. You will need to understand how to contribute to continuous improvement in accordance with workplace requirements and objectives.

This standard is for you if you work in food or drink operations including, manufacturing, processing, packaging or supply chain activities. You may have responsibilities for maintaining and improving quality in the workplace.





#### Performance criteria

#### You must be able to:

#### Identify improvements in the workplace

- 1. identify and make positive suggestions about areas for improvement in accordance with the improvement plan
- gather accurate information about potential improvements in accordance with procedures
- 3. check that your suggestions for improvement can be justified and align with continuous improvement processes and workplace objectives

## Share and communicate your ideas for improvement

- 4. share your ideas for improvement with the relevant personnel and respond to feedback you receive
- 5. Assess feedback and make adjustments and amendments to improvements ideas
- 6. communicate your finalised ideas in sufficient detail to enable further action to be agreed as part of the continuous improvement plan

#### Agree, test and evaluate plan for improvements

- 7. work with others to agree an effective action plan for putting improvement ideas into action
- 8. make a positive contribution to putting the plan into action in accordance with procedures
- 9. test and check improvements to find out how effective they are before recommending further action
- 10. contribute to the evaluation of the effectiveness of improvements that have been introduced in accordance with procedures





# Knowledge and understanding

You need to know and understand:

- 1. the health, safety and hygiene requirements of the area in which you are carrying out the continuous improvement activity
- 2. how continuous improvement relates to Kaizen principles
- 3. why continuous improvement is necessary and what the benefits are
- 4. the work area/operations activity where continuous improvement is to be implemented
- 5. the food operations activity under review
- 6. the required production or throughput rate for an operational activity
- 7. the resources required by the operational activity
- 8. potential sources of waste associated with the operational activity
- 9. the measures available to control waste
- 10. how to identify problems and opportunities for solving them
- 11. the importance of planning improvements
- 12. how to carry out a continuous improvement activity to support measurable improvements
- 13. how knowledge and experience can add value to the improvement process
- 14. how to support the identification of potential improvements
- 15. the role of the Deming Cycle (plan, do, check, act) in improvement activities
- 16. the improvement targets and objectives set for the work area
- 17. how to provide information to support the evaluation of improvement activities
- 18. the role of standard operating procedures (SOPs) and specifications
- 19. how improvements are visually and verbally communicated in the work area
- 20. how to contribute to discussions and respond to possible disagreements in a positive and constructive manner
- 21. the extent of your own authority, and reporting arrangements in the event of problems or issues that you cannot resolve
- 22. the communication channels used to inform, both formal and informal



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