
Overview

To perform competently, you will need to show that you can operate in a range of conditions. You will need to demonstrate therefore that you can deal effectively with the following:

- 1 a multi-stage operation on either a fully automated line or a semi-automated line
- 2 end of a batch, end of a product run, end of a specific order
- 3 documentation relating to packaging instructions and packaging records
- 4 procedures relating to legal requirements and quality standards
- 5 problems associated with documentation and packs, and incorrect information and counts
- 6 reconciliations when achieved within limits and outside limits
- 7 bulk products and packaging components

This unit deals with the following:

- 1 Recognise the existence of problems and identify their underlying causes
- 2 Select standard solutions to routine problems
- 3 Implement approved solutions to routine problems
- 4 Follow up the outcomes of routine problem solving activity

During this work you must take account of the relevant worksite operational requirements, procedures and safe working practices AS THEY APPLY TO YOU.

Previous Version

Unit 3.9 SEMTA National Occupational Standards in Packaging (STM4)

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Performance criteria

You must be able to:

- P1 use the appropriate PPE
- P2 recognise and confirm promptly the existence of problems
- P3 analyse all available information to identify the underlying causes of problems
- P4 correctly identify the underlying causes of problems
- P5 estimate fully and accurately the effects of problems upon the system and any interactions with other systems
- P6 ascertain or estimate the time available, priority and urgency of what action is required
- P7 define problems in such detail as necessary to enable them to be understood
- P8 take all action necessary to contain any problems upon the systems without unnecessary delay
- P9 activate promptly parallel or alternative systems to ensure continuing operation where possible and permissible
- P10 take the amount of time to identify the underlying causes appropriate to the nature and complexity of the problems
- P11 refer the problem promptly to the responsible authority for resolution where the problem is beyond your area of expertise
- P12 use all information about the critical features of problems in order to identify solutions
- P13 select solutions which are the approved response to the problem
- P14 take prompt steps to refer problems to the relevant authorities for resolution in circumstances where the available information changes the nature and complexity of the problem
- P15 identify solutions within timescales which are consistent with the priority, urgency and complexity of the problems
- P16 follow all laid down procedures for identifying solutions accurately
- P17 recognise and act upon any need for further clarification of the nature of the problems
- P18 agree the solutions with the instructing authority
- P19 apply solutions which achieve the approved success criteria
- P20 implement the solutions safely using authorised procedures
- P21 implement solutions using the resources allocated and within the timescale set down by the relevant authority
- P22 keep aware of the likely impact on their work and progress of all those who are affected by the implementation activities
- P23 bring failures of standard solutions to the attention of the relevant authorities for resolution
- P24 take prompt and appropriate action to refer problems to the relevant authority for resolution where new factors change the nature and

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- increase the complexity of the problems
- P25 complete accurately all the required documentation
- P26 give full, accurate and timely accounts to the relevant authority on the factors prompting the problem, the approved solutions and the outcomes of your implementation activities
- P27 bring promptly to the relevant authority's attention for resolution any information generated by your monitoring activity which indicates an alternative diagnosis for the underlying causes of problems
- P28 identify and bring to the relevant authority's attention any possible improvement to the quality of standard solutions

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Knowledge and understanding

You need to know and understand:

- K1 which Personnel Protective Equipment (PPE) is appropriate and why
- K2 what the essential features are of any systems which you are operating
- K3 what might constitute a problem
- K4 what information you need to analyse the problem
- K5 what the normal parameters of the system's operation
- K6 what the normal parameters are of other systems
- K7 what the consequences are of abnormal operating systems
- K8 the importance of the need to solve the problem
- K9 the time and the information that you need
- K10 what courses of action are available to you
- K11 how the system should work
- K12 the procedures for reporting problems
- K13 the methods for dealing with problems
- K14 what are the consequences of not acting promptly
- K15 what the level of authority is to activate other systems
- K16 which systems could be activated
- K17 to whom to refer the problem
- K18 the circumstances in which you should refer which kinds of problem
- K19 the expected standard of resolution of the problem
- K20 what is achievable in the circumstances
- K21 what the standard approved solutions are in the circumstances
- K22 the importance of identifying correctly which solution to apply
- K23 who the instructing authority is
- K24 which solutions are possible in the circumstances
- K25 what the approved success criteria area
- K26 what the authorised procedures area
- K27 your deadline and the time that you need to implement your solutions
- K28 the information and resources you need to implement your solution
- K29 what the consequences are of abnormal operation of a system
- K30 the potential impact on other people
- K31 to whom to report the failure to resolve the situation
- K32 when and to whom to report problems
- K33 how to identify factors which might change the situation
- K34 what documentation should be completed and when
- K35 the importance of completing it accurately
- K36 what are the typical information requirements of the relevant authorities and team members
- K37 the choices of solution which were open to you
- K38 the basis on which you selected your particular solution
- K39 how you went about following up and evaluating the effectiveness of the implementation of your solution

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- K40 what requirements are of the range of procedures which apply to any system in which you are operating
- K41 the purpose of approved procedures and the importance of following them
- K42 the purpose and benefits of monitoring activities
- K43 what are the acceptable and optimum standards for the resolution of problems
- K44 what is the potential impact of change in one part of the system on another

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