

# COGDO17

## Responding to abnormal process conditions in downstream operations



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### Overview

This unit is about your ability to respond appropriately to abnormal process conditions.

This unit deals with the following:

- 1 Diagnose problems affecting process conditions
- 2 Correct abnormal process conditions
- 3 Communicate information on actions taken

During this work you must take account of the relevant operational requirements and safe working practices AS THEY APPLY TO YOU.

### Previous Version:

Adapted from Unit 17 of Refinery Field Operations NOS – version April 2005

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### Performance criteria

- You must be able to:*
- P1 obtain all possible relevant information from appropriate sources
  - P2 inform appropriate people of the problem
  - P3 analyse the problem in a systematic manner
  - P4 draw logical conclusions based on accurate interpretation of the available information
  - P5 make and record useful recommendations for action to solve the problem
  - P6 take prompt, appropriate and effective action after the investigation
  - P7 monitor the corrective action until normal process condition is re-established
  - P8 respond appropriately to changing conditions
  - P9 maintain process integrity
  - P10 minimise waste and damage
  - P11 seek assistance from relevant people where appropriate
  - P12 work safely in accordance with operational requirements
  - P13 inform appropriate personnel of actions taken
  - P14 ensure that the communication is clear, accurate complete and prompt
  - P15 complete all relevant documentation

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### Knowledge and understanding

*You need to know and understand:*

- K1 the implications of statutory (e.g. HASAWA and COSHH) and organisational requirements
- K2 how to interpret operational requirements (e.g. policies, procedures, instructions, codes of practice, standards, schedules)
- K3 the operating principles of the process and control systems
- K4 how to work with and within the Permit to Work system
- K5 the appropriate sources of information (e.g. readings, records, reports, field observations, statements from colleagues)
- K6 how to adopt a systematic approach to problem analysis
- K7 how to interpret all available information and make useful recommendations to solve the problem
- K8 how to find out the appropriate action to take and whom to inform about it
- K9 the operating principles of trip systems and logic sequences
- K10 the start-up and shut-down procedures
- K11 the meaning of process integrity and how to maintain it
- K12 how to minimise waste and damage and the importance of doing that
- K13 the type of information to communicate to others (e.g. process conditions, equipment)
- K14 the type of communication to use (e.g. telephone, written, IT)
- K15 the appropriate documentation to complete (e.g. log books, data sheets)

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### Additional Information

#### Scope/range

Diagnosing problems that may occur in your work area e.g.:

- 1 Process conditions
- 2 Control systems
- 3 Interaction with other work areas
- 4 Climatic conditions
- 5 Process materials and contaminants

Taking corrective action e.g.:

- 6 Instructing field operators to take control of local equipment
- 7 Initiating a shutdown
- 8 Starting stand-by equipment
- 9 Controlling process using alternative modes of control

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**Developed by** Cogent

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**Version number** 1

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**Date approved** October 2009

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**Indicative review date** October 2011

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**Validity** Current

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**Status** Original

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**Originating organisation** Cogent

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**Original URN** DO17

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**Relevant occupations** Engineering and manufacturing technologies; Engineering; Process, Plant and Machine Operatives; Plant and Machine Operatives

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**Suite** Downstream Operations

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**Key words** response, abnormal, process conditions, diagnose, problems, actions, information